



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2596
Job Sheet 176998



Part No: D2596

Job Qty: 6 ea

Part Name: Web, 205 Skidtube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/4/18

Job Tracking No:

Due Date: 5/7/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D IPP: D 99.02.02 Changed QA to QC, Added Step 6 and Cost DM IPP Rev:E 07-07-09
Incorporated DEO 9183 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		5/7/18	0.00	0.00	Start Up Skid tubes		J.Y.
100	Skid tubes	6 pcs		5/7/18	0.00	3.19	Skid tubes		J.Y.
110	HandFinish	6 pcs		5/7/18	0.00	1.57	HandFinish1		J.Y. DAS
120	QC	6 pcs		5/7/18	0.00	0.00	QC5		38
130	Packaging	6 pcs		5/7/18	0.00	0.00	Packaging3		J.Y. 9-89
140	QC21-SA	6 Ea		5/7/18	0.00	0.00	QC21		J.Y.

Part Op 100 - 1- Cut D2500-3-100 to length: 99.5" 2- Use Jig DT8093 to drill pilot holes #30 3- Open to 0.630" diameter as per
Descriptions: Dwg D2596 4- Deburr

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2500-3-100	Ext'n - 'I' Beam Web 4"	6 Ea (1 ea)	90-Start up Operation	5036056

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2500-3-100	6	39	0

Part Specifications

Specifications could not be found.

Plex 5/4/18 7:58 AM Dart.Gagnon.Michelle



Container No: S068556



Part: D2596

Job No: 176998

Serial No/Batch: S068556

Revision:

Inspector:

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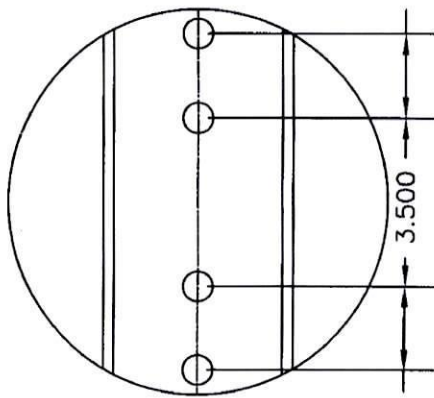
Date: 05/04/18

DESIGN RH		DRAWN BY RH		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED HH		APPROVED HH		DRAWING NO. D2596 REV. D SHEET 1 OF 1	
DATE 07.04.17		TITLE 205 WEB		SCALE 1:20	
A	96.09.16	NEW ISSUE			
B	97.07.23	ø0.63 HOLE WAS ø0.56			
C	98.09.14	INCORPORATED DEO 9097			
D	07.04.17	INCORPORATED DEO 9183			

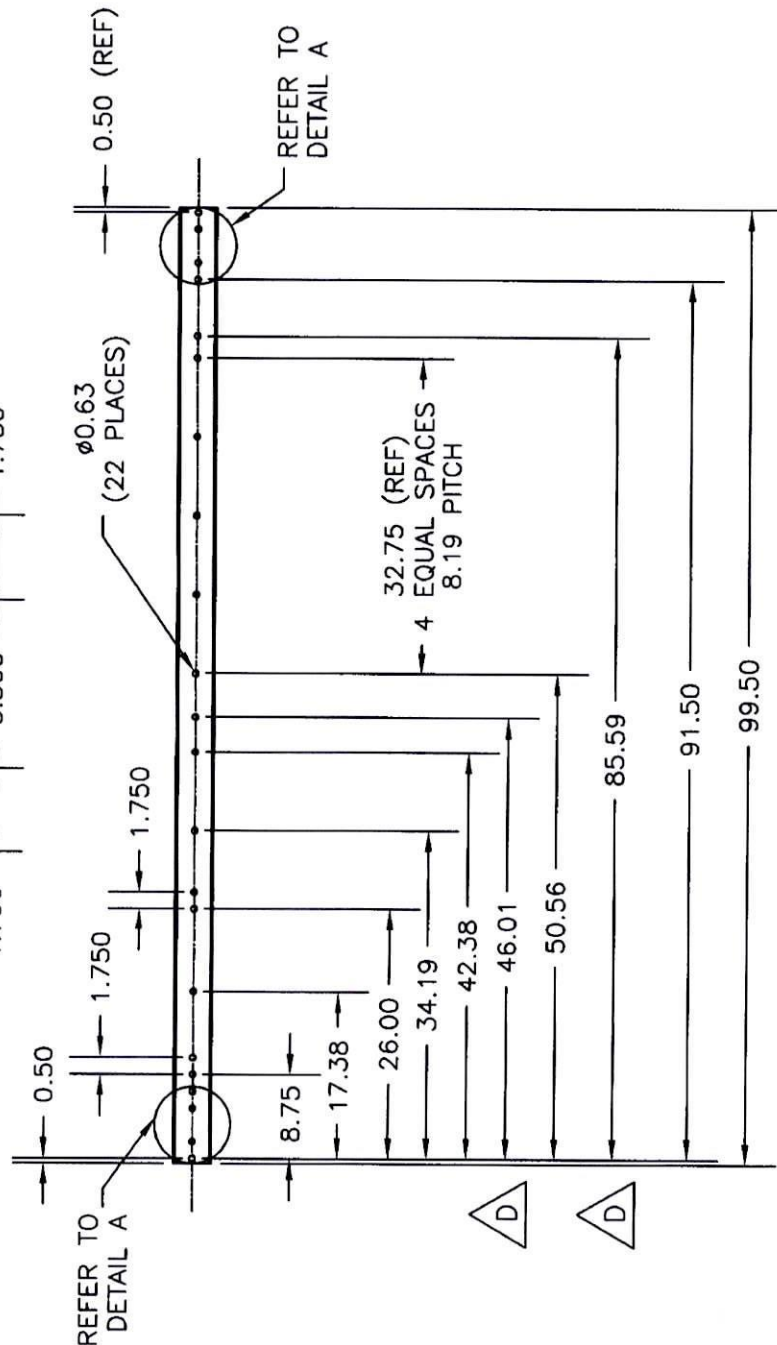
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WITHOUT NOTICE
WORK ORDER
NO. 176998
MAY 04 2018



DETAIL A
SCALE 1:4



D2596 WEB

- 1) MATERIAL: MAKE FROM D2500-3-100 EXTRUSION
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) ALL DIMENSIONS ARE IN INCHES
4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
5) DEBURR SHARP EDGES 0.010 TO 0.020

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